



# 10 FUNDAMENTALS FOR EFFECTIVE PROCESS SAFETY

INTEGRITY SAVES LIVES!

for suggestions and tips

**INFORM**  
*handout*

associated with the onscreen  
group presentation

Name: .....

Organisation: .....

Date: .....

*Your input is very valuable and can potentially  
be used to improve existing processes.*

to be used for

**INFORM**

CAMPAIGN  
kick-off session

**HSELIFE NL**

Management system for a safer and healthier workplace



# 1

## Respect hazards

### Point of discussion:

How to **improve your understanding** of process safety hazards?

*Your suggestions and tips:*

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# 2

## Apply procedures

### Point of discussion:

Do you use **operating** and **maintenance procedures** even if you are familiar with the task?

*Your suggestions and tips:*

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# 3

## Sustain barriers

### Point of discussion:

What's the purpose of **hardware** and **human barriers**?

*Your suggestions and tips:*

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# 4

## Stay within operating limits

### Point of discussion:

How **do you deal** with the approved operating limits?

*Your suggestions and tips:*

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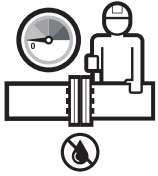
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5

## Maintain safe isolation

### Point of discussion:

How do you deal with **isolation plans** for the specific task?

*Your suggestions and tips:*

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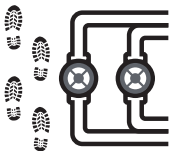
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## Walk the line

### Point of discussion:

What's the purpose of using **up-to-date documentation** that accurately reflect installed systems and equipment?

*Your suggestions and tips:*

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## Control ignition sources

### Point of discussion:

Using the Task Risk Analysis to **identify, eliminate** or **control** the full range of potential ignition sources.

*Your suggestions and tips:*

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## Recognise change

### Point of discussion:

What are changing conditions and **what do you do** when conditions change?

*Your suggestions and tips:*

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## Stop if the unexpected occurs

### Point of discussion:

What **should you do** when the unexpected occurs?

*Your suggestions and tips:*

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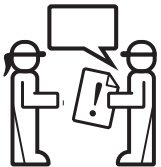
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## Watch for weak signals

### Points of discussion:

How do you **recognize** future problems?

*Your suggestions and tips:*

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## Safety leadership: the role of the decision makers

### Point of discussion:

Which decisions from safety leaders **could lead** to unsafe situations?

*Your suggestions and tips:*

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PROCESS  
SAFETY**  
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*We thank you for your cooperation!*

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