10 FUNDAMENTALS FOR EFFECTIVE PROCESS SAFETY

INTEGRITY SAVES LIVES!

5 to remember

1 Discuss the risks of the job and its safety precautions **beforehand**, with all involved (toolbox meeting).

2 Keep in mind the **10 fundamentals** for effective process safety.

3 Take the correct **safety precautions** and **check them regularly**.

4 Conduct a **Last Minute Risk Analysis (LMRA)** of the workplace immediately before starting the job and after the situation changes in any way.

5 Before breaking any containment or dealing with powered electrical equipment, ensure **all energy sources are isolated, discharged or depressurized.**

! **If in doubt, stop the work and discuss it with the location manager or supervisor!**

Work safely or don't work at all and remember:
INTEGRITY SAVES LIVES!

to be used for
INFORM
CAMPAIGN
kick-off session

ELIMINATE POTENTIAL HAZARDS,
INDIVIDUALLY OR AS A TEAM
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Management system for a safer and healthier workplace